



Pull stud Mazak, form A, with bore, suitable for steep tapers: 50M



Order data

Order number	308670 50M
GTIN	4062406544546
Item class	32Z

Description

Version:

- End face turned flat.

Not sealed.

Description:

The toolholder is securely pulled into the spindle by the spindle's clamping gripper using the pull stud. Pull studs come in different versions. They are an important link between the machine and tool. Stringent requirements apply for the accuracy, strength and reliability of pull studs.

Application:

- For tools with taper shanks see also DIN 69871 and JIS B 6339 (MAS-BT).
- In machining centres (machines with automatic tool changers).
- In NC machines (machines without automatic tool changers).

Note:

When installing the pull stud, cheque the correct tightening torque.

Technical description

maximum tightening torque	150 Nm
suitable for taper arbors with colour code	SK 50
Thread M	M24
suitable for steep tapers	50
Overall length L	65.4 mm

Bore Ø	10 mm
Head Ø D ₁	28.95 mm
L ₁	25.4 mm
Collar Ø D	35.56 mm
Hole characteristics	with bore
Pull stud standard	CAT
Type of product	Pull Stud